

Style: HGN-2 - Single End

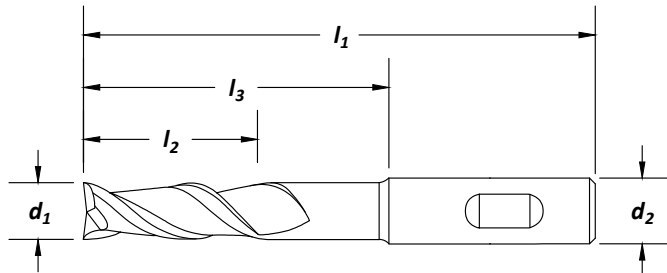
ANSI SIZES

HSS



Surface Treatment

Bright



cutting diameter d_1	decimal equiv.	shank dia d_2 (in)	length of cut l_2 (in)	overall length l_1 (in)	reach l_3 (in)	no. of flutes	order number HGN-2 Bright
1/8	.1250	.375	.375	2.375	.813	2	C38982
3/16	.1875	.375	.500	2.688	1.125	2	C38983
1/4	.2500	.375	.625	3.063	1.500	2	C41772
5/16	.3125	.375	.750	3.313	1.750	2	C41774
3/8	.3750	.375	.750	3.313	1.750	2	C41777
7/16	.4375	.500	1.000	3.750	1.875	2	C38984
1/2	.5000	.500	1.000	4.000	2.250	2	C41781
5/8	.6250	.625	1.375	4.625	2.750	2	C41784
3/4	.7500	.750	1.625	5.250	3.375	2	C41787
7/8	.8750	.875	2.000	6.000	4.000	2	C38985
1	1.0000	1.000	2.500	7.250	5.000	2	C41795
1-1/4	1.2500	1.250	3.000	7.250	5.000	2	C41799

High Speed Steel

Center Cutting

Material Reference	Steel (HRc)				Stainless Steel			Cast Iron (HRc)		Aluminum and Non-Ferrous	Hi-Temp Alloy		Hardened Steel (HRc)
	Low Carbon		Alloy		Austenitic	Martensitic	PH	Gray	Nodular		Ni, Co, Fe Based Super Alloy	Titanium	
Hardness	13-38	>38	16-38	> 38	300 Series	400 series		18-22	22-32				>45
Bright	☆		☆					☆		◆			

☆ = Best Performance ◆ = Acceptable